The aim of this paper is to present the method and tool for optimisation of beef-fattening diets. Changes in policy environment and changes in costs of feed pose challenges for farm efficiency. We construct a spreadsheet from two modules based on mathematical deterministic programming techniques. In order to obtain an estimate of the magnitude of costs that may be incurred, the first module utilizes a linear program for least-cost ration formulation. The resulting value is then targeted as a cost goal in the second module. This is supported by weighted goal programming with a penalty function system. The approach presented here is an example of how a combination of mathematical programming techniques might be applied to prepare a user-friendly tool for ‘optimal’ ration formulations. We report results that confirm this approach as useful, since one is able to formulate a least-cost ration without risking a decrease in the ration’s nutritive value or affecting the balance between nutrients.

Key-words: linear programming, weighted goal programming, penalty function, spreadsheet ration optimisation, beef farming, beef economics
Introduction

The economic position of the EU beef sector has significantly changed in the past few years. This is mainly due to gradual abolition of production coupled with budgetary support. In addition, increased pressures from internal and world markets as a result of trade liberalisation, BSE disease impacts and changes on world supply and demand sides have led to marked market fluctuations, for which most EU beef farmers are not a match (Binfield et al. 2004, Balkhausen et al. 2005, Breen et al. 2005). Together with direct consequences on the beef market, other influences will present an increasing economic challenge for beef farmers. One of them is a further reform of the common agricultural policy in relation to the growing importance of renewable energy that is going to be put into play. Energy crop production has come to offer an alternative for agricultural enterprises, as it opens up new income sources for farmers other than simple food production. At the same time, the additional demand for crops for energy uses will lead to higher prices, and therefore better economic positions for arable farmers (Zeller and Häring 2007). This non-feed production and price increase will definitely cause significant issues for the livestock sector, where cereals and other feed crops are indispensable inputs for feed rations.

In addition to changes in economic conditions, beef farmers will also increasingly face a growing demand to meet numerous public goals—many of which that, until now, have not been important issues (Tozer and Stokes 2001). Most of them could be summarised with a public goods and externalities concept. Environmental issues especially are an important field where positive and negative externalities occur. An unbalanced feed ration could be characterised as a twofold problem. In the first place, underfeeding or overfeeding both cost money, but each case can also have a negative impact on the environment. Overfeeding of some nutrients ultimately leads to an excess of unutilised nutrients, which can lead to pollution of soils and underground water. Both imbalances result in deterioration of animal welfare, one of the concepts of cross-compliance that should be met by EU farms to justify direct payment subsidies. However, both of these issues are beyond the scope of this paper.

At the same time, climate changes are also happening. On the one hand, livestock production is the one sector within EU agriculture that is having the most significant impact on greenhouse gas (GHG) emissions (De Cara et al. 2005). In view of this, ration formulation might be an important option for mitigation. Brink et al. (2001) pointed out an especially positive effect of the energy–protein ration balance on resulting GHG production. However, pollution by GHG aside, agriculture is also one sector that is expected to be severely affected by climate changes due to atmospheric GHG increases. Climatologists are predicting more frequent droughts and floods, and are therefore recommending that crop rotations should be adjusted accordingly. In relative terms, this means that adaptation to climate change will also be an effective means of reducing risk.

The above mentioned specifics are only some of the reasons why livestock ration formulation is becoming increasingly important in management of the beef sector. In the literature, we can find numerous examples where mathematical techniques have been used to solve nutrition management problems.

The most frequent mathematical technique used is that of deterministic linear programming (LP). This is a classical approach for formulation of animal diets and is also an appropriate tool for optimising human nutrition (Darmon et al. 2002). When focusing only on livestock diets, one finds that the most frequent use of the LP technique involves the least-cost ration formulation. It was first used by Waugh (1951), who optimised livestock rations in economic terms with a classical linear program.

Common to all linear optimisation problems is a single objective function as its basic concept. This means that one tries to get the optimal solution by minimising or maximising the desired objective within a common set of imposed constraints. From this point of view, LP could be a deficient method for ration formulation (Rehman and Romero 1984, 1987). In many real-life situations, like livestock
ration formulation, the decision maker does not always search for an optimal solution on the basis of a single objective (the most common would be a search for the least-cost ration), but rather on the basis of several different objectives (Lara and Romero 1994). Rehman and Romero (1984) mentioned that the main weakness of utilising LP for least-cost ration formulation is in its exclusive reliance on cost function as the only decision criterion. After all, this is a very rigid assumption. Ration formulation is a much more complex process and the economic issue is only one of many objectives. As stated earlier, indirect (usually negative) animal nutrition impacts on the environment and on animal well-being are becoming more and more important, and reducing these impacts usually costs money. This fact leads to the problem where several objectives that are usually in contradiction are faced in decision-making processes.

Another drawback of pure LP is also that the mathematical rigidity of the constraints (right-hand side—RHS) usually results in a set of equations that does not have a feasible solution (Rehman and Romero 1984). This means that no constraint (e.g., given nutrition requirements) violation is allowed at all, irrespective of the deviation level. On the other hand, there are usually no upper limits (minimisation case) or lower limits (maximisation case). The latter could reflect a rise of prime cost or, what is lately becoming even more important, increased pollution with surplus elements due to unbalanced rations at different stages. This drawback could be solved by imposing additional constraints, but this could rapidly lead to an over-constrained and too complex model that has no feasible solution at all (Lara 1993). Of course, any additional complexity of the model would not yield an applicable solution. In other words, relatively small deviations in RHS would not seriously affect animal welfare, but would result in a feasible solution (Lara and Romero 1994).

The simplest possible approach to relax the above-mentioned rigidity could be sensitivity analysis, but this is only possible when a feasible solution is obtained. However, it is not really useful for more general application. Besides the fact that it is also time consuming, the end-user should also have adequate nutrition knowledge and be familiar with the techniques applied. This problem could be partly diminished by risk inclusion in the constraint set, but Hazell and Norton (1986) pointed out that such a stochastic programming approach demands a lot of data and still could be very subjective. Ferguson et al. (2006) stated that the problem could be solved with a classical deterministic linear program only if there was one arbitrary change, relaxed objectives, and a set of conflicting constraints, which again demands the input of experts. Consequently, the model could be very open, and hence would produce results that would be unrealistic and useless.

The most appropriate and commonly used method that partly overcomes listed problems of LP is weighted goal programming (WGP) (Tamiz et al. 1998). It might be supported by an additional system based upon penalty functions that stress decision makers’ preferences (Romero 2004) and improve the quality of the obtained solution. WGP is a pragmatic and flexible methodology for resolving multiple criteria decision-making (MCDM) problems, a category to which ration formulation definitely belongs. Its advantage lies also in its familiarity with the LP paradigm, which means that a simplex algorithm could be utilised to find the solution (Rehman and Romero 1993). Therefore, it follows that very commonly used spreadsheet programs might be used as the basic platform. This fact is especially important when one is trying to prepare an end-user optimisation tool.

In comparison to classical LP, where only one objective could be optimised at once and all other constraints are written as inequalities, WGP is an appropriate tool to search for a solution that satisfies more than one goal. Its formulation is expressed as a mathematical programming model with a single objective function also referred to as achievement function. Some inequality constraints could be transformed into goals and, in theoretical terms, could be satisfied either completely or partly, or, in some extreme cases, might not be met at all.

The important part in formulating WGP is to set the targets, their values, and their belonging priority weights. This is actually the domain of nutri-
tionists and experts from this field of science. However, in the case where one needs to know which of the values are binding and have significant impact on ration formulation, sensitivity analysis might be used. Only binding goals should be considered; Rehman and Romero (1993) strongly recommend its use, especially when one is not confident about the priorities of the goals. However, this approach is useful in the phase of developing the optimisation tool, but not for more general use (Rehman and Romero 1987). The quality of the results obtained is strongly dependent on the selection of preferential weights. To reduce bias in the obtained results, an alternative technique to define weights should sometimes also be used (Gass 1987). In most cases, the solution obtained is a compromise between conflicting goals, enabled with deviation variables.

The main contribution of this paper is methodological. We present a spreadsheet tool for beef ration formulation. It is designed as a two-phase optimisation approach (modules) based on mathematical programming techniques. After a brief overview of the WGP technique and how it could be upgraded with a penalty function (PF) system, a short description of the tool follows. Then, the basic characteristics of the analysed case are presented, followed by results and a short discussion. In the last section, some conclusions are drawn based on these results.

Material and methods

Weighted goal programming with a penalty function

In general, the major difference between the WGP and the LP approach is in deviations. They are measured using positive and negative deviation variables that are defined for each goal separately, and present either over- or underachievement of the goal. Negative deviation variables are included in the objective function for goals that are of the type ‘more is better’, and positive deviation variables are included in the objective function for goals of the type ‘less is better’. Since any deviation is unwanted, the relative importance of each deviation variable is determined by belonging weights. As result, the objective function is defined as the weighted sum of the deviation variables. Therefore, the objective function in a WGP model minimises the undesirable deviations from the target goal levels and does not minimise or maximise the goals themselves (Fergu-son et al. 2006). A major issue within the WGP has concerned the use of normalisation techniques to overcome incommensurability (Tamiz et al. 1998). Observed goals are mainly measured in different units of measurement; consequently, the deviation variables cannot simply be summed up and taken as absolute deviations. To overcome this problem, all objective function coefficients must be transformed with a mathematical process of normalisation into the same units of measurement.

With this process, all deviations are expressed as a ratio difference (i.e., (desired – actual)/desired) = (deviation)/desired). In this case, any marginal change within one observed goal is of equal importance, no matter how distant it is from target value (Rehman and Romero 1987). This is, in fact, one of the main WGP drawbacks when it is utilised for nutrition management.

This addresses another new issue in the ration formulation example: In some situations, a too-large deviation might lead to failure to meet the animal’s requirements within desirable limits of nutrition, and the obtained solution is therefore useless in practice. To keep deviations within desired limits, and to distinguish between different levels of deviations, a penalty function might be introduced into the WGP model (Rehman and Romero 1984).

The described approach enables one to define allowed positive and negative deviation intervals separately for each goal. Depending on a goal’s characteristics (the nature and importance of 100% matching), these intervals might be different. The decision-maker must define bounds for all predetermined intervals of over- and underachievement. A several-sided penalty function also enables distinction between different deviations within one goal. Sensitivity is dependant on the number and
size of defined intervals and the penalty scale utilised (s_i for i=1 to n); namely, any deviation is treated on the basis of a predefined several-sided penalty function and cannot exceed the defined margins of the outer intervals. The penalty system operates when desirable goal values are violated, and is coupled with the objective function (WGP) through penalty coefficients.

Penalty functions added to WGP improve the quality of the solution obtained, but they also increase the complexity of the model. Therefore, it is very important to formulate a penalty function only for the goals that would significantly improve the result obtained. Again, post-optimal analysis might be used to calculate shadow prices and estimate their importance (Rehman and Romero 1987).

**Modelling tool for beef ration optimisation**

An optimisation tool for beef ration formulation has been developed in a Microsoft Excel framework that, in its basic version, includes a macro (called a solver) for solving optimisation problems. In the case of linearity, it utilises a simplex algorithm. Even though spreadsheets have some drawbacks (e.g., limited decision variables, solving power), we decided to use Excel as the basic platform for the main reasons of its accessibility and its planned tool structure. The tool is developed as an open system, which means that all input data can be adapted to the analysed case. For this purpose, another model (Žgajnar et al. 2007) previously developed in Excel can be applied.

The approach presented here is an example of how a combination of LP and WGP with a several-sided penalty function might be applied to prepare a user-friendly tool for ‘optimal’ beef ration formulation. It is developed in the shape of two linked modules (Fig. 1). The first module is based on classical LP technique and is an example of a least-cost ration formulation. On the basis of the most important non-competitive constraints, it searches for a roughly balanced ration with the least possible cost. On this obtained solution, an estimate of expected cost magnitude is made. This is also the fundamental reason why an LP module is part of the optimisation tool.

LP has some drawbacks that, in complex practical cases, might result in a useless solution. Therefore, if necessary, the first module (LP) might be made simpler (on the constraints side), since it is...
intended to get just a crude cost estimation. It is
linked to the second module based on WGP, sup-
ported by a six-sided penalty function (PF) that
is usually more complex. Especially from a nutrition
viewpoint it is expected that such an approach
should yield a more reliable ration that is also ef-
cient in economic terms; namely, very close to the
least-cost ration of the first module (LP).

Mathematical formulation of the first
and second modules

The first module (LP) is formulated as shown in
equations (1) to (3). It mostly relies on an economic
(cost) function (C) and satisfies only the most impor-
tant nutrition requirement coefficients (b_i), known
also as right-hand side (RHS). An example could
be minimal metabolizable energy content and met-
tabolizable protein of the ration. The most binding
constraints (a common example is the appropriate
mineral ratio between Ca/P and K/Na) as well as
more detailed ones can be temporarily eliminated
since the tool has an option to switch them on or off.
This is especially important when the first model
cannot yield a feasible solution. In such a case,
feasibility holds also for the second module as
cost goal equals zero and the normalisation process
brings to division by zero.

First module (LP):

min \( C = \sum_{j=1}^{n} c_j * X_j \) such that \( \sum_{j=1}^{n} a_{ij} X_j \leq b_i \) for all \( i = 1 \) to \( m \), and (2) \( X_j \geq 0 \) for all \( j \) (3)

In the first optimisation, phase one is searching
for a least-cost ration (Fig. 1). Except for mini-
mum requirements that should be met, prices are
the most important factor that influences ration
formulation.

Second module (WGP with penalty function):

\[
\min Z = s_1 \sum_{i=1}^{k} w_i d_{i1}^+ + d_{i1}^- + s_2 \sum_{i=1}^{k} w_i d_{i2}^+ + d_{i2}^- \text{ such that }
\]

\[
\sum_{j=1}^{n} a_{ij} X_j + d_{i1}^- + d_{i2}^- - d_{i1}^+ - d_{i2}^+ = g_i \text{ for all } i = 1 \text{ to } r \text{ and } g_i \neq 0
\]

\[
\sum_{j=1}^{n} c_j X_j + d_{i1}^- + d_{i2}^- - d_{i1}^+ - d_{i2}^+ = C \text{ for all } i = 1 \text{ to } r \text{ and } C \neq 0
\]

\[
\sum_{i=1}^{n} a_{ij} X_j = g_i \text{ for all } i=1 \text{ to } r \text{ and } g_i=0
\]

\[
\sum_{i=1}^{n} a_{ij} X_j \leq b_i \text{ for all } i=1 \text{ to } m
\]

\[
d_{i1}^+ \leq g_i - p_{i1}^{\min} \quad \text{for all } i=1 \text{ to } r
\]

\[
d_{i1}^- + d_{i2}^- \leq g_i - p_{i2}^{\min} \quad \text{for all } i=1 \text{ to } r
\]

\[
d_{i1}^+ \leq p_{i1}^{\max} g_i - g_i \quad \text{for all } i=1 \text{ to } r
\]

\[
d_{i1}^+ + d_{i2}^+ \leq p_{i2}^{\max} g_i - g_i \quad \text{for all } i=1 \text{ to } r
\]

\[
d_{i1}^-, d_{i2}^-, d_{i2}^+, X_j \geq 0 \text{ for all } j
\]

The meanings of the first and the second module
notations:

Z and C objective function

\( a_{ij} \) the quantity of the \( i \)th nutrient in one unit of

\( j \)th feed

\( X_j \) the quantity of the \( j \)th feed in the ration

(decision variable)

\( c_j \) \( j \)th feed cost

\( b_i \) the amount of the \( i \)th resource available –

right-hand side (RHS)
expected daily requirement of the $i$th nutrient (goal weight expressing the relative importance of achieving the $i$th goal)

$s_1$ and $s_2$ penalty coefficients for the first and the second level of over- or underachievement of the goal

d$^+_i, d^-_i, d^+_i, d^-_i$ positive and negative deviation variables including over- and underachievement of the $i$th goal

$p_{i1}^{\text{min}} < 1, p_{i1}^{\text{max}} > 1$ penalty function parameters defining the first deviation interval of the $i$th nutrient

$p_{i2}^{\text{min}} < 1, p_{i2}^{\text{max}} > 1$ penalty function parameters defining the second deviation interval of the $i$th nutrient

The second module (WGP with PF) is formulated as shown in equations (4) to (10). The objective function (4) is defined as the weighted sum of unwanted deviation variables from observed goals, multiplied with the belonging penalty coefficients ($s_1$ and $s_2$). The obtained sum-product is a subject of minimisation. The relative importance of each goal is represented by weights ($w$) associated with the corresponding positive or negative deviations.

To control deviations for each goal in WGP, penalty intervals are in place (8a, 8b, 9a, 9b) (Fig. 2). Because of the normalisation process, only goals that have nonzero target values (7) could be relaxed with positive and negative deviations. If goals are equal to zero (6), they are transformed into fixed constraints that must be fully fulfilled. If this is not done, one would face a forbidden division by zero.

Both modules are directly linked to cost function (5b). The obtained target value ($C$) in the first module (LP) enters into the second module (WGP with PF) as a feed cost goal that should be met as closely as possible. This is also the only case where negative deviation is not penalised and is also not restricted with intervals. All other constraints that do not have defined target values or that do not have priority attributes are considered in equation (7). One of the main assumptions of the LP paradigm is also non-negativity, which is considered in equation (3) for the first module and in equation (10) for the second one.

Our primary aim was to develop an end-user spreadsheet tool for formulating more efficient beef cattle diets. It might also be useful for preparing calculations of different breeding technology types, in the sense of assessing variable costs of feed usage. The total cost of fattening is mostly dependent on starting and finishing weights. The last is highly correlated with achieved daily gains, which also determines the fattening period. These characteristics vary between cattle breeds and also determine their breeding technology. Nevertheless, when keeping animals for meat production, the farmer must also consider consumer preferences and produce carcasses that meet the right specifications for weight and composition.

The tool has been tested on a hypothetical case. It was presumed that beef fattening starts at 200 kg of live weight and stops at 600 kg. For a more precise ration formulation, the whole fattening period has been split into four periods (100 kg weight gains per period) with different average daily gains (Table 1). The latest manifests in duration of each fattening period.

All nutritional requirements have been assessed with the spreadsheet model for ruminants’ nutritional requirements estimation (Žgajnar et al. 2007). It calculates requirements for metabolizable energy (ME), metabolizable protein (MP), dry matter consumption (DM), mineral elements (Ca, P, K, Na, and Mg), and the minimal and maximal crude fibre (CF) for any period. Estimated requirements
for periods observed are presented in absolute values in Table 2.

A basic set of constraints in both modules (LP and WGP supported by PF) is more or less the same (Table 2). The constraints presented differ only in mathematical sign when they are transformed into goals. The first module (LP) claims only satisfaction of minimum or maximum constraints. As stated earlier, this might lead to an ‘unrealistic’ solution. However, this simplification has been made due to the fact that the LP module is needed foremost to give a rough estimation of the lowest possible diet cost. Undisputedly, the cost of unbalanced ration is lower, but on the one hand, this assures a feasible solution that is needed; on the other hand, WGP supported by PF is encouraged to draw near to a price that might in fact be reached.

In the process of ration formulation, one should also consider other ‘non-nutritional’ constraints. For example, this could be quantity of feed that must or might be included in the diet. In our hypothetical case study, we assume a quite frequent example that might be met on beef farms in many central EU countries. Because of climate characteristics, the first or second grass mowing is usually gathered in hay and all the rest is gathered more or less in grass silage. This is why hay quantities are very restricted, and in all four fattening peri-

### Table 1. Assumptions concerning growth pattern for beef cattle fattening

<table>
<thead>
<tr>
<th>Fattening period</th>
<th>First</th>
<th>Second</th>
<th>Third</th>
<th>Fourth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average weight gain (g d⁻¹)</td>
<td>900</td>
<td>1100</td>
<td>1100</td>
<td>1000</td>
</tr>
<tr>
<td>Starting / Finishing live weight (kg)</td>
<td>200 / 300</td>
<td>300 / 400</td>
<td>400 / 500</td>
<td>500 / 600</td>
</tr>
<tr>
<td>Fattening duration (day)</td>
<td>112</td>
<td>91</td>
<td>91</td>
<td>100</td>
</tr>
</tbody>
</table>

### Table 2. Nutrition requirements divided into four periods, presented as constraints (LP) and set of goals in WGP

<table>
<thead>
<tr>
<th>Fattening period</th>
<th>First</th>
<th>Second</th>
<th>Third</th>
<th>Fourth</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>ME (MJ)</strong></td>
<td>&gt;6311</td>
<td>6311</td>
<td>&gt;6574</td>
<td>6574</td>
</tr>
<tr>
<td><strong>MP (g)</strong></td>
<td>&gt;46880</td>
<td>46880</td>
<td>&gt;45228</td>
<td>45228</td>
</tr>
<tr>
<td><strong>DM (kg)</strong></td>
<td>&lt;632</td>
<td>632</td>
<td>&lt;718</td>
<td>718</td>
</tr>
<tr>
<td><strong>CF min (kg)</strong></td>
<td>&gt;114</td>
<td>&gt;129</td>
<td>&gt;166</td>
<td>&gt;168</td>
</tr>
<tr>
<td><strong>CF max (kg)</strong></td>
<td>&lt;164</td>
<td>&lt;187</td>
<td>&lt;239</td>
<td>&lt;243</td>
</tr>
<tr>
<td><strong>Ca (g)</strong></td>
<td>&gt;4152</td>
<td>4152</td>
<td>&gt;4368</td>
<td>4368</td>
</tr>
<tr>
<td><strong>P (g)</strong></td>
<td>&gt;2358</td>
<td>2358</td>
<td>&gt;2596</td>
<td>2596</td>
</tr>
<tr>
<td><strong>Mg (g)</strong></td>
<td>&gt;730</td>
<td>&gt;821</td>
<td>&gt;1,002</td>
<td>&gt;1,200</td>
</tr>
<tr>
<td><strong>Na (g)</strong></td>
<td>&gt;506</td>
<td>&gt;592</td>
<td>&gt;684</td>
<td>&gt;850</td>
</tr>
<tr>
<td><strong>K (g)</strong></td>
<td>&gt;5689</td>
<td>&gt;6461</td>
<td>&gt;8279</td>
<td>&gt;8423</td>
</tr>
<tr>
<td><strong>Ca:P (%)</strong></td>
<td>(1.5-2):1</td>
<td>(1.5-2):1</td>
<td>(1.5-2):1</td>
<td>(1.5-2):1</td>
</tr>
<tr>
<td><strong>K:Na (%)</strong></td>
<td>(5.5-10):1</td>
<td>(5.5-10):1</td>
<td>(5.5-10):1</td>
<td>(5.5-10):1</td>
</tr>
<tr>
<td><strong>Price (cent)</strong></td>
<td>C1</td>
<td>C2</td>
<td>C3</td>
<td>C4</td>
</tr>
<tr>
<td><strong>Hay (kg d⁻¹)</strong></td>
<td>&lt;2</td>
<td>&lt;2</td>
<td>&lt;2</td>
<td>&lt;2</td>
</tr>
</tbody>
</table>

ME = metabolizable energy; MP = metabolizable protein; DM = dry matter; CF = crude fibre; LP = linear program (first module); WGP = second module, first scenario; WGP I = second module, second scenario
ods, maximal hay quantity is set to 2 kg per day (Table 2). Completely different conditions and, consequently, also technologies are met in other EU regions.

The initial version of the WGP model involves six goals (Table 3) including deviation intervals. For this hypothetical case all the weights and deviation intervals have been defined on the basis of expert judgement, however this might be done also with empirical methods, as pointed out in the literature (e.g. analytical hierarchical process – AHP (Tamiz et al. 1998)).

The importance of each goal is defined with weights ranging between 0 and 100. We assumed that, in all four periods, the relative importance of defined goals is the same. This might be an issue when more detailed and more numerous goals would be taken into consideration. The most important goal in our case is satisfaction of protein requirements (100), while deviations from energy requirements are less penalised (for 30%). In both cases, deviation intervals are very restricted. Only 1% positive and negative deviations are allowed in the first stage and 5 to 10% in the second. Much lower weight is foreseen for the dry matter intake that presents consumption capacity. In this case, deviation intervals are defined only for under-achievement of the goal, while over-achievement is for practical reasons (consumption capacity) not allowed. At first glance, it seems that both mineral goals (Ca, P) are, because of low weights, almost neglected. However, this is not true. The developed model includes several safety nets that prevent mineral deficits, and also their toxic concentrations, in the ration. Nutritionist doctrine says that it is more important to satisfy ratios between Ca and P and also between K and Na than it is to fully meet the estimated mineral requirements (McDonald et al. 1995). Because both modules (LP and WGP with PF) require linearity, these non-linear ratios must be transformed with appropriate mathematical techniques into linear equations.

The applied approach of WGP with PF has been tested with varying extensions of cost deviation intervals (PF). In this paper, it manifests in two scenarios (Table 3). In the first scenario, the price of an obtained ration (WGP I) might deviate from a set target value for at the most 4% to be penalised within the first stage ($s_1$) and at maximum of 15% within the second stage ($s_2$). In the second scenario (WGP II), both margins are relaxed (10% and 15% respectively). We assumed that, within both scenarios, the penalty coefficients remain the same ($s_1=1$ and $s_2=5$).

In the analysed hypothetical case, we assumed that both modules might choose between seven different feeds and four different mineral-vitamin components (Table 4). The described feed characteristics are mostly dependent on soil structure, fertilisation management and intensity of production. Consequently, high variability in nutrition quality might arise in practice. Due to this fact, chemi-

Table 3. Weights of defined goals and penalty function intervals for two scenarios

<table>
<thead>
<tr>
<th>Goal</th>
<th>Penalty function intervals</th>
<th>Goal weights ($w_i$)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SI</td>
<td>SII</td>
</tr>
<tr>
<td>ME (MJ)</td>
<td>1%</td>
<td>1%</td>
</tr>
<tr>
<td>MP (g)</td>
<td>1%</td>
<td>1%</td>
</tr>
<tr>
<td>DM (kg)</td>
<td>2%</td>
<td>0%</td>
</tr>
<tr>
<td>Ca (g)</td>
<td>2%</td>
<td>5%</td>
</tr>
<tr>
<td>P (g)</td>
<td>2%</td>
<td>5%</td>
</tr>
</tbody>
</table>

ME = metabolizable energy; MP = metabolizable protein; DM = dry matter; SI / SII = first / second scenario; $p_{i1}^-$, $p_{i1}^+$, $p_{i2}^-$, $p_{i2}^+$ - penalty intervals at the first and the second stage
cal analysis for each feed used (when analysing a practical case) should be performed to prevent the possibility that the formulated ration might be completely wrong.

We assumed that all voluminous forage (hay, grass silage and maize silage) is grown on the farm. Since these forages are usually not traded, we estimate the production cost on the basis of ‘standard farm cost calculations per production activities’ prepared by Agricultural institute of Slovenia (KIS 2007). All other forage at the disposal of the end user could be purchased at market prices (Table 4).

### Results and discussion

A hypothetical case has been chosen to test a developed approach of combining LP and WGP techniques, supported by a PF system. The beef fattening horizon has been divided into four periods with different daily weight gains (0.9 kg, 1.1 kg, 1.1 kg and 1.0 kg respectively). Formulated rations for all four periods are presented in Table 5. However it has to be noted that the tool is from the economic viewpoint restricted just to minimise feed costs and not to maximise returns on beef production.

Between three analysed cases (LP, WGP I and WGP II), there are significant differences in formulated rations, but in all three cases they are quite simple. The major differences occur as result of allowed deviations in WGP compared to LP, and because of the changes in penalty intervals between both WGP analyses (scenario I and II). In all three cases, rations consist of hay, maize silage, grass silage (except in LP’s diet with zero grass silage) and soya meal. The only difference is in quantities of maize silage, grass silage and soya meal, dependent on economic parameters, while the hay quantities are the same in all three cases, and are at the highest level allowed (2 kg d⁻¹).

From the results obtained, it is obvious that soya meal and grass silage are substitutes to cover metabolizable protein requirements. Soya meal is included in the ration when prices are more important (LP, WGP I and then WGP 2). This shows in fact that soya meal has inspite of high market price, good nutrition value for money. Obtained results might be different if ratio between grass silage cost

### Table 4. Nutritive value of assumed feed

<table>
<thead>
<tr>
<th>Feed at disposal</th>
<th>DM, g kg⁻¹</th>
<th>ME, MJ kg⁻¹ DM</th>
<th>MP, g kg⁻¹ DM</th>
<th>CF</th>
<th>Ca, g kg⁻¹ DM</th>
<th>P, g kg⁻¹ DM</th>
<th>Mg, g kg⁻¹ DM</th>
<th>Na, g kg⁻¹ DM</th>
<th>K, g kg⁻¹ DM</th>
<th>Price or TC¹, cent kg⁻¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hay</td>
<td>860</td>
<td>9.93</td>
<td>85</td>
<td>270</td>
<td>5.70</td>
<td>3.50</td>
<td>2.00</td>
<td>0.35</td>
<td>18.25</td>
<td>15.3</td>
</tr>
<tr>
<td>Maize silage</td>
<td>320</td>
<td>10.76</td>
<td>45</td>
<td>200</td>
<td>7.06</td>
<td>6.00</td>
<td>1.91</td>
<td>0.12</td>
<td>10.76</td>
<td>3.7</td>
</tr>
<tr>
<td>Grass silage</td>
<td>350</td>
<td>9.50</td>
<td>62</td>
<td>260</td>
<td>6.00</td>
<td>3.51</td>
<td>2.20</td>
<td>0.35</td>
<td>21.30</td>
<td>6.1</td>
</tr>
<tr>
<td>Grain maize</td>
<td>880</td>
<td>13.42</td>
<td>83</td>
<td>0</td>
<td>0.23</td>
<td>4.09</td>
<td>1.25</td>
<td>0.23</td>
<td>3.75</td>
<td>30.0</td>
</tr>
<tr>
<td>Wheat</td>
<td>880</td>
<td>13.47</td>
<td>88</td>
<td>0</td>
<td>0.57</td>
<td>3.86</td>
<td>1.59</td>
<td>0.45</td>
<td>5.00</td>
<td>32.0</td>
</tr>
<tr>
<td>Rapeseed cake</td>
<td>900</td>
<td>12.31</td>
<td>125</td>
<td>0</td>
<td>2.89</td>
<td>7.00</td>
<td>2.78</td>
<td>2.22</td>
<td>10.00</td>
<td>37.0</td>
</tr>
<tr>
<td>Soya meal</td>
<td>880</td>
<td>13.19</td>
<td>215</td>
<td>0</td>
<td>3.41</td>
<td>7.84</td>
<td>2.61</td>
<td>1.14</td>
<td>20.00</td>
<td>46.0</td>
</tr>
</tbody>
</table>

Mineral and vitamin components

<table>
<thead>
<tr>
<th></th>
<th>DM, g kg⁻¹</th>
<th>ME, MJ kg⁻¹ DM</th>
<th>MP, g kg⁻¹ DM</th>
<th>CF</th>
<th>Ca, g kg⁻¹ DM</th>
<th>P, g kg⁻¹ DM</th>
<th>Mg, g kg⁻¹ DM</th>
<th>Na, g kg⁻¹ DM</th>
<th>K, g kg⁻¹ DM</th>
<th>Price or TC¹, cent kg⁻¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>950</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>400</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>MVM 1³</td>
<td>930</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>160</td>
<td>110</td>
<td>6</td>
<td>100</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>MVM 2³</td>
<td>930</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>160</td>
<td>100</td>
<td>36</td>
<td>120</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Salt</td>
<td>950</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>400</td>
<td>0</td>
<td>0</td>
<td>50.0</td>
</tr>
</tbody>
</table>

¹Total cost
²Only the lowest value of metabolizable protein (MP) for each feed is considered
³Commercial names of mineral – vitamin mixtures are Bovisal-common and Bovisal-summer
DM = dry matter; ME = metabolizable energy; MP = metabolizable proteins; CF = crude fibre
Table 5. Obtained results and daily rations formulated with LP and cost penalty function scenarios

<table>
<thead>
<tr>
<th></th>
<th>First</th>
<th>Second</th>
<th>Third</th>
<th>Fourth</th>
<th>Whole period (394 days)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>LP</td>
<td>WGP I</td>
<td>WGP II</td>
<td>LP</td>
<td>WGP I</td>
</tr>
<tr>
<td>Duration (days)</td>
<td>112</td>
<td>91</td>
<td></td>
<td>91</td>
<td></td>
</tr>
<tr>
<td>Feed used (kg d⁻¹)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hay</td>
<td>2.00</td>
<td>2.00</td>
<td>2.00</td>
<td>2.00</td>
<td>2.00</td>
</tr>
<tr>
<td>Maize silage</td>
<td>8.81</td>
<td>3.71</td>
<td>2.86</td>
<td>14.93</td>
<td>7.07</td>
</tr>
<tr>
<td>Grass silage</td>
<td>0.00</td>
<td>6.68</td>
<td>7.65</td>
<td>0.00</td>
<td>8.30</td>
</tr>
<tr>
<td>Soya meal</td>
<td>0.77</td>
<td>0.37</td>
<td>0.35</td>
<td>0.72</td>
<td>0.34</td>
</tr>
<tr>
<td>Mineral components</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>used (g d⁻¹)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>13.3</td>
<td>9.9</td>
<td>9.8</td>
<td>6.1</td>
<td>10.4</td>
</tr>
<tr>
<td>Salt</td>
<td>15.3</td>
<td>21.3</td>
<td>22.2</td>
<td>20.1</td>
<td>26.7</td>
</tr>
<tr>
<td>Price (cent d⁻¹)</td>
<td>99.56</td>
<td>103.54</td>
<td>105.27</td>
<td>119.97</td>
<td>124.77</td>
</tr>
<tr>
<td>Price (EUR per period)</td>
<td>111.50</td>
<td>115.96</td>
<td>117.90</td>
<td>109.17</td>
<td>113.54</td>
</tr>
<tr>
<td>Requirements deviations (%)</td>
<td>0.0</td>
<td>0.0</td>
<td>0.0</td>
<td>6.4</td>
<td>1.0</td>
</tr>
<tr>
<td>ME</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MP</td>
<td>0.0</td>
<td>-1.0</td>
<td>0.0</td>
<td>0.0</td>
<td>-1.0</td>
</tr>
<tr>
<td>DM</td>
<td>-7.1</td>
<td>-0.8</td>
<td>0.0</td>
<td>-9.3</td>
<td>-8.5</td>
</tr>
<tr>
<td>Ca</td>
<td>0.0</td>
<td>0.0</td>
<td>0.0</td>
<td>0.0</td>
<td>0.4</td>
</tr>
<tr>
<td>P</td>
<td>34.2</td>
<td>13.5</td>
<td>10.6</td>
<td>39.0</td>
<td>12.6</td>
</tr>
<tr>
<td>Total deviation</td>
<td>41.2</td>
<td>15.3</td>
<td>10.6</td>
<td>54.6</td>
<td>23.5</td>
</tr>
<tr>
<td>Price deviation (%)</td>
<td>0.0</td>
<td>4.0</td>
<td>5.7</td>
<td>0.0</td>
<td>4.0</td>
</tr>
<tr>
<td>Ratio between minerals</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ca:P</td>
<td>1.8</td>
<td>1.6</td>
<td>1.6</td>
<td>1.7</td>
<td>1.5</td>
</tr>
<tr>
<td>K:Na</td>
<td>10.0</td>
<td>10.0</td>
<td>10.0</td>
<td>10.0</td>
<td>10.0</td>
</tr>
<tr>
<td>Physical ration attribute</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CF (kg d⁻¹)</td>
<td>1.03</td>
<td>1.31</td>
<td>1.34</td>
<td>1.42</td>
<td>1.67</td>
</tr>
<tr>
<td>CF (%)</td>
<td>20</td>
<td>23</td>
<td>24</td>
<td>20</td>
<td>23</td>
</tr>
<tr>
<td>DM (kg d⁻¹)</td>
<td>5.2</td>
<td>5.6</td>
<td>5.6</td>
<td>7.2</td>
<td>7.2</td>
</tr>
</tbody>
</table>

LP = solution obtained by the first module; WGP I = solution obtained by the second module, first scenario; WGP II = solution obtained by the second module, second scenario; ME = metabolizable energy; MP = metabolizable protein; DM = dry matter; CF = crude fibre
and its nutritive value would be improved. Since the quality and consequently nutritive value of grass silage is assumed to be high, ratio might be improved through decreased production costs. More restricted cost deviations (Scenario 1) have significant impact on the inclusion of grass silage. Due to the high importance of the cost goal (Table 3), deviations never exceed defined goals enough to be in the second interval of over-achievement, nor in the second scenario where intervals are extended. This is not the case for other goals (dry matter intake, Ca and P), where the second \( s_2 \) penalty scales also operate.

In all three formulated diets (LP, WGP I and WGP II), mineral requirements are covered only with limestone and salt. This is due to the rich mineral content in the feed stuffs used. However, one could have completely legitimate doubts about satisfying nutrition requirements of microelements and vitamins that are not included as constraints in tested version of our tool.

This issue might be simply solved by setting new constraints for minimal incorporation of any mineral-vitamin mixture components (e.g. Bovisal-common or Bovisal-summer) into the ration. Their quantities are usually prescribed by the manufacturer. Another, but more complex alternative to mitigate this drawback would be incorporation of additional nutrient requirements for micro-minerals and vitamins. Such an approach would yield a twofold problem. On the one hand, animal requirements must be estimated accurately, and on the other hand, one would need to make special fodder analyses, which are very expensive.

From a nutrition quality aspect, we can conclude that WGP supported by a penalty function yields a more balanced ration than LP. This also confirms the absolute sums of total relative deviations from nutritional requirements (Table 5). The latter has been observed as one of those parameters that measure the ‘quality’ of obtained results. This significantly manifests itself in the first three fattening periods where, from a nutrition viewpoint, the obtained diets of WGP are much better than LP’s rations. The most important advantage of this approach is proven in the second and third fattening period (WGP I and especially WGP II in both cases), where the penalty system significantly reduces energy surpluses. This fact is especially important in practice, namely the energy surpluses could affect carcass fatness and hence affect the carcass value. An important issue which must be taken into account in the penalty function is that the energy and protein surpluses, or deficiencies, can affect weight gains.

The penalty system enables one to control deviations from set target values (goals). The more severe cost penalty system in the first scenario has a significant impact on all four fattening periods and on nutrition quality of the rations. Even though WGP I rations are more balanced in all four periods, they are only 4% more expensive then the least-cost ration (LP). This fact is even more powerfully manifested in the second scenario, where intervals for cost deviation are relaxed. As a result, they increase in comparison to the first scenario from 1.7% to 5.3%, but total deviations as a quality parameter, decrease from 4.7% and up to 17.5% respectively. This could be understood as a contradiction between nutrition quality and economics. However, when rations are not balanced—even if individual parameter requirements are fulfilled—one cannot expect to achieve anticipated daily gains, resulting in higher per unit production costs.

With proper definition of weights, deviation intervals, and penalty coefficients, one can improve diet without significantly influencing a ration’s cost (Table 5). Despite a slight price increase, cost efficiency is improved through numerous factors. On the one hand, surpluses cost money in terms of increased pollution, but usually also in terms of higher private production cost. Unbalanced rations influence animals’ health and also have negative impacts on daily gains. An example could be excessive protein intake resulting in necessary additional energy to eliminate excessive nitrogen. That costs money to both the producer and society due to increased pollution by nitrogen excretion. It might also manifests as a longer fattening period. Finally, more balanced rations might also reduce GHG emissions (Brink et al. 2001).
Conclusions

From the results obtained, it is apparent that a combination of deterministic linear programming technique and weighted goal programming supported by system of penalty functions seems to be a promising approach to be applied at the farm level. It tackles the problem of common least-cost approach for nutrition management. It enables one to formulate least-cost rations without taking too much of a risk in worsening the ration’s nutritive value in the sense of its quality, which is the main common drawback of LP. Obtained results show that one could formulate more balanced rations with minor increases in ration cost. However, Rehman and Romero (1987) have shown under different conditions that with this approach, it is possible to achieve even additional reductions in ration cost comparing to the least-cost ration. The same result has been achieved by Lara and Romero (1994) with interactive multigoal—STEM approach.

Refined control is possible through a penalty function system that differs between different deviation sizes and separately for each goal. These parameters should be set before the program starts to solve the problem (ex-ante principle); however, Lara and Romero (1994) have applied interactive ways of solving this type of problem, where possible relaxations are elicited through computerized dialogue. This ‘super control’ is becoming increasingly important in nutrition management, and seems to be emphasised in line with general globalisation impacts such as input price increases and environmental as well as climate change aspects.

Deficiencies in applying the tool developed here is that one could optimise only those types of multi-criteria decision-making problems that have known ‘target’ values. And for a practical application it is major challenge to determine valid numerical values of weights used in the penalty function. However, in the case of ration formulation, one should also deal with other types of goals. An example might be feed preferences, when one knows only that individual feeds should be incorporated into the ration, but does not know in what quantities. An everyday example is also to give priority to fodder in storehouses or fodder with shorter expiration periods. Common to the mentioned problems is that the decision maker does not know the target quantities of feed; but knows only that for certain ones, ‘the more the better’, while for others ‘the less the better’. If this proves to be an important issue, another MCDM technique should be used (e.g., compromise programming).

Rations calculated with the tool are directly applicable, assuming that there is ‘perfect’ information for input data (price, quantity, quality) at the disposal of the end-user. As pointed out before, this is not usually the case due to numerous factors. Therefore, one can address questions such as: ‘How does variability in feedstuff affect the decisions we make in formulating rations?’ or ‘How should a beef farm adapt to the unavoidable consequences of climate change?’ For the short term, such questions could be addressed with more frequent ration calculations, while for the medium and long term, one could obtain practical answers only by strategic planning of the whole farming business. These issues should be addressed by more complex approaches. In the modelling sense, this means to move from deterministic to stochastic concepts and from static to dynamic problems where ration formulation is based on the use of a dynamic growth model.

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